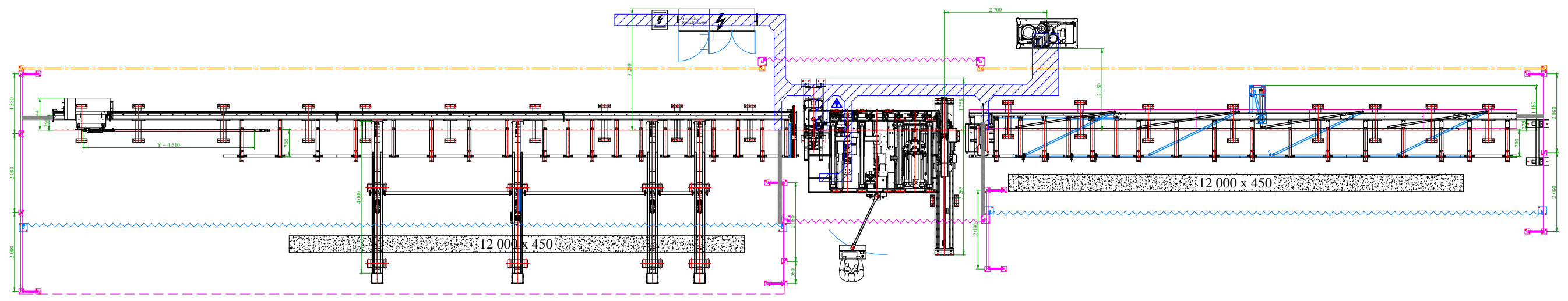


LIGNE MAPS 456 LINE FRONT VIEW



**SAFETY LEGEND:**

VERNET BEHRINGER SUPPLY:	CUSTOMER SUPPLY
Safety fence height 1800 mm (Mesh size 40 x 40 mm).	Safety fence Height 1800 mm (Mesh size 40 x 40 mm).
Safety fence kickstand	Door 1080 mm Height 1800 mm (Mesh size 40 x 40 mm).
Door safety contact	Marking on the ground accompanying light fences
Light fence Height 400-900 mm.	Marking on the ground accompanying light fences
Light fence Height 100-600 mm.	Marking on the ground or other safety device
Raceways	Raceways
Plate	
Total length of safety fences supplied by Vernet Behringer: 14.620 M	

REMARKS OR ANNOTATIONS :

**GROUND FASTENING**  
 INPUT BENCH, LATERAL SYSTEM, MACHINE BLOCK, OUTPUT BENCH, AS WELL AS SAFETY DEVICES WILL BE FASTENED TO THE GROUND THANKS TO MECHANICAL POWER PINS "BILT"  
 REF: HSA M16/20 x 125 TOTAL QUANTITY : 255.  
 REF: HSA M16/20 x 145 TOTAL QUANTITY : 0.  
 - TO BE SUPPLIED BY CUSTOMER -

**GROUND QUALITY**  
 GROUND FLATNESS TOLERANCE = 15 MM. IN CASE OF UPPER DIFFERENCE, CONTACT US  
 CONCRETE MINI THICKNESS : 250 MM  
 CONCRETE QUALITY : C20-25 acc. EN 206-1

**SUPPLY**  
 PNEUMATIC INLET  
 1m<sup>3</sup>/Hour pressure 6 bars or 6m<sup>3</sup>/h slack air at normal atmospheric pressure, length out of the ground : 2m.  
 ELECTRIC INLET  
 400V 3 phases + earth  
 65 kVA, wire out of the ground : 2m.  
 Customer is liable for line protection:  
 - Overload / Overcurrent / Differential

**MAPS 456 CNC**

DESIGN INITIATIVE CAN BE MODIFIED WITHOUT NOTICE  
 Scale: 1/50  
 CUSTOMER N°:  
 CARRIAGE ON THE LEFT  
 WORKING LEVEL : 1050 mm  
 USABLE LENGTH : 12 M  
 OUTPUT BENCH : 14.4 M



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LAYOUT	
DRAWN BY : P. F.	VERSION :
DATE :	16-04-15
	A