



**SAFETY LEGEND:**

**VERNET BEHRINGER SUPPLY:**

- Safety fence height 1800 mm (Mesh size 40 x 40 mm).
- Safety fence kickstand
- Door safety contact
- Light fence Height 400-900 mm.
- Light fence Height 100-600 mm.
- Raceways
- Plate

Total length of safety fences supplied by Vernet Behringer: 12.480 M

**CUSTOMER SUPPLY**

- Safety fence Height 1800 mm (Mesh size 40 x 40 mm).
- Door 1080 mm Height 1800 mm (Mesh size 40 x 40 mm).
- Marking on the ground accompanying light fences
- Marking on the ground accompanying light fences
- Marking on the ground or other safety device
- Raceways

**REMARKS OR ANNOTATIONS :**

**GROUND FASTENING**

INPUT BENCH, LATERAL SYSTEMS, MACHINE BLOCK, OUTPUT BENCH, AS WELL AS SAFETY DEVICES WILL BE FASTENED TO THE GROUND THANKS TO MECHANICAL DOWEL PINS "HILTI".  
 REF: HSA M16/20 x 125 TOTAL QUANTITY : 140.  
 REF: HSA M16/20 x 145 TOTAL QUANTITY : 10.  
 - TO BE SUPPLIED BY CUSTOMER -

**GROUND QUALITY**

GROUND FLATNESS TOLERANCE + 15 MM. IN CASE OF UPPER DIFFERENCE, CONTACT US  
 CONCRETE MINI THICKNESS : 250 MM.  
 CONCRETE QUALITY : C20-25 acc. EN 206-1

**SUPPLY**

- PNEUMATIC INLET  
1m<sup>3</sup>/hour pressure 6 bars or 6m<sup>3</sup>/h slack air at normal atmospheric pressure, length out of the ground : 2m.
- ELECTRIC INLET  
400V 3 phases + earth  
70 kVA, wire out of the ground : 2m.  
*Customer is liable for line protection:*  
- Overload / Overcurrent / Differential

**PS 500F**

DESIGN INITIATIVE CAN BE MODIFIED WITHOUT NOTICE  
 Scale: 1/50 0 1M 2M  
 CUSTOMER N° :  
 CARRIAGE ON THE LEFT  
 WORKING LEVEL : 1100 mm  
 USABLE LENGTH : 6 M  
 OUTPUT BENCH : 7.6 M



ZAE "Capnord" - BP37 423  
 13 rue de la Brou - F 21074 DIJON  
 Tel : +33 (0) 380 732 163  
 Fax : +33 (0) 380 721 534  
 www.vernet-behringer.com

**LAYOUT**

DRAWN BY : P. F.

DATE : VERSION :

29-04-15 A