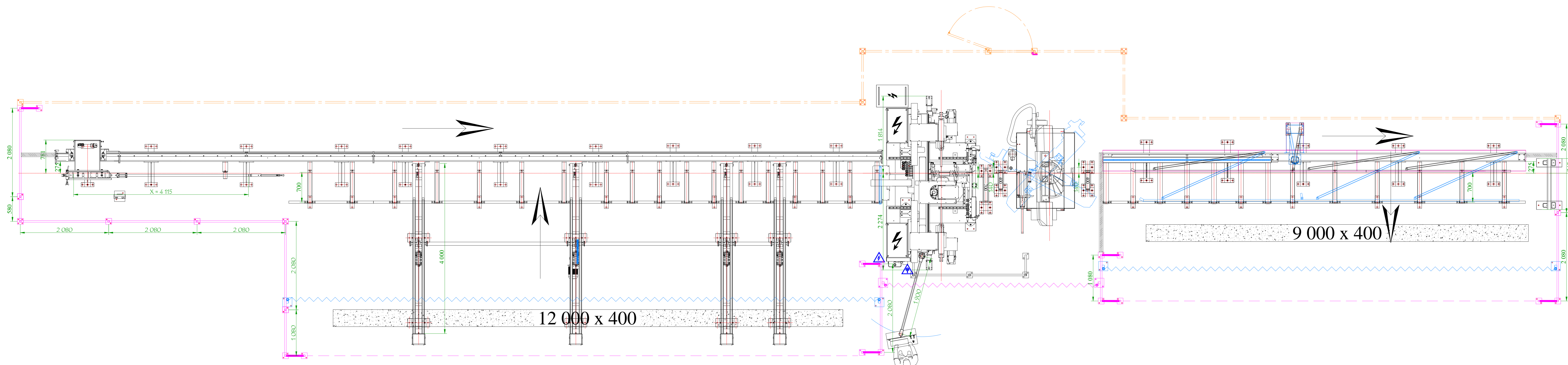


HDS 400 + HBP 310/523 G LINE FRONT VIEW



SAFETY LEGEND:

VERNET BEHRINGER SUPPLY:

- Safety fence height 1800 mm (Mesh size 40 x 40 mm).
 - Safety fence kickstand
 - Door safety contact
 - Light fence Height 400-900 mm.
 - Light fence Height 100-600 mm.
 - Raceways
 - Plate
- Total length of safety fences supplied by Vernet Behringer: 19.380 M

CUSTOMER SUPPLY

- Safety fence Height 1800 mm (Mesh size 40 x 40 mm).
- Door 1080 mm Height 1800 mm (Mesh size 40 x 40 mm).
- Marking on the ground accompanying light fences
- Marking on the ground accompanying light fences
- Marking on the ground or other safety device
- Raceways

WARNING:
CHAMFER ALL TROUGHS ANGLES WHICH CAN LEAD TO POWER CABLES SHEARING (CHAMFERS OF 150 AT 45°)

REMARKS OR ANNOTATIONS :

GROUND FASTENING INPUT BENCH, LATERAL SYSTEMS, MACHINE BLOCK, OUTPUT BENCH, AS WELL AS SAFETY DEVICES WILL BE FASTENED TO THE GROUND THANKS TO MECHANICAL DOWEL PNSS "HILT" REF: HSA M16/20 x 125 TOTAL QUANTITY : 140. REF: HSA M16/20 x 145 TOTAL QUANTITY : 10. - TO BE SUPPLIED BY CUSTOMER -	GROUND QUALITY GROUND FLATNESS TOLERANCE ± 15 MM, IN CASE OF UPPER DIFFERENCE, CONTACT US CONCRETE MINI THICKNESS : 250 MM. CONCRETE QUALITY : C20-25 acc. EN 206-1	SUPPLY PNEUMATIC INLET 1m ³ /Hour pressure 6 bars or 6m ³ /h slack air at normal atmospheric pressure, length out of the ground : 2m. ELECTRIC INLET 400V 3 phases + earth 70 kVA, wire out of the ground : 2m. <i>Customer is liable for line protection.</i> - Overload / Overcurrent / Differential
---	---	--

INFORMATIONS TO CONFIRM OR SUPPLY, IMPERATIVELY. CUSTOMER AGREEMENT DATE : NAME : SIGNATURE : WORKSHOP VOLTAGE : WORKSHOP FREQUENCY :	HDS 400 CNC HBP 310/523 G Scale: 1/50 CUSTOMER N° : CARRIAGE ON THE LEFT WORKING LEVEL : 830 mm USABLE LENGTH : 12 M OUTPUT BENCH : 9 M	 VERNET BEHRINGER ZAE "Capnoot" - BP37 423 13 rue de la Broue - F 21074 DIJON Tel : +33 (0) 380 732 143 Fax : +33 (0) 380 721 534 www.vernet-behringer.com	LAYOUT DRAWN BY : P. F. DATE : VERSION :